## B.E. Mechanical Engineering (CBCS Pattern) Third Semester ME 305 - Engineering Metallurgy

P. P Tim	ages : e : Th	2       GUG/W/18/11520         ree Hours       Max. Marks : 80	<b>GUG/W/18/11520</b> Max. Marks : 80	
	Note	<ol> <li>All questions carry equal marks.</li> <li>Answer Que. 1 or Que. 2, Que. 3 or Que. 4, Que. 5 or Que. 6, Que. 7 or Que 8. Que. 9 or Que. 10.</li> <li>Due credit will be given to neatness.</li> <li>Assume suitable data wherever necessary.</li> <li>Illustrate your answers wherever necessary with the help of neat sketches.</li> </ol>		
1.	a)	What do you understand by 'Machinability'? What are the criterion that decides the machinability? How the machinability is calculated? What are the various ways to improve machinability?	8	
	b)	What are the 'Miller Indices'? How they are calculated?	8	
		OR		
2.	a)	Draw a neat diagram (Schematic) of optical microscope. Name various parts of it. Explain its working in brief.	8	
	b)	Differentiate between microscopic & macroscopic examination.	8	
3.	a)	Draw a neat diagram of 'Ingot structure'. What are the reasons for different grain size in different regions?	8	
	b)	Write 'Hume-Rothery Rules' for the formation of substitutional solid solution. What happens when one or more Hume-Rothery rules are Violated?	8	
		OR		
4.	a)	Draw a neat $Fe - Fe_3C$ equilibrium diagram. Show all the details in it.	8	
	b)	Write three invariant reactions in details that occur in $Fe - Fe_3C$ equilibrium diagram.	8	
5.	a)	Explain the classification of Plain carbon steel based on application.	8	
	b)	What do you understand by 'Tempering'? Explain the process in detail.	8	
		OR		
6.	a)	What is 'Critical cooling rate'? How it is calculated with the help of TTT curve?	8	
	b)	Explain the recommended heat treatment cycle for maximizing case hardness with grain refinement.	8	

7.	a)	What are the various property requirements of tool materials? Explain each of them.	8
	b)	What do you understand by sensitization of stainless steel? What is the reason for sensitization? What are the remedies for sensitization?	8
		OR	
8.	a)	What are the property requirements of steam turbine blades? What could be the proposed alloy for preparation of steam turbine blades? What heat treatment is required?	8
	b)	Write in detail about OHNS steel?	8
9.	a)	Describe white cast iron. Mention composition, production route, properties and applications. Draw microstructure of it.	8
	b)	Explain in short, the various heat treatment processes for improvement of properties of cast iron.	8
		OR	
10.	a)	What are the various characteristics of Aluminum? Mention them.	8
	b)	What do you understand by statuary bronze. Explain.	8
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